

Date: Friday, 6/1/2007 1:02:48 PM
 User: Kim Johnston

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : GASKET
 Job Number : 32745
 Estimate Number : 12790
 P.O. Number : N/A Part Number : D35533
 This Issue : 6/1/2007 S.O. No. : N/A Drawing Number : D3553 REV A
 Prsht Rev. : NC Project Number : N/A
 First Issue : N/A Type : SMALL /MED FAB Drawing Revision : A
 Previous Run : 31631 Material : N/A
 Due Date : 6/8/2007 Qty: 20 Um: Each
 Written By :
 Checked & Approved By : 07.06.01
 Comment : Est Rev: A New Issue 07-03-08 ec

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 MNEO60S063 NEOPRENE SHEET 0.063



Comment: Qty.: 0.1523 sf(s)/Unit Total : 3.0450 sf(s)

NEOPRENE SHEET 0.063

ml 103104

ml 07 06 03

(20)

2.0 WATER JET FLOW WATER JET



Comment: FLOW WATER JET

1-Cut as per Dwg D3553

Dwg Rev: A

Prog Rev: A

ml 07 06 03

(20)

2-Deburr if necessary

3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

ml 02 02 03

(20)

4.0 QC8 SECOND CHECK



Comment: SECOND CHECK

SD 07 06 04

(20)

5.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

ml 07 06 04 (20)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: ☒ _____ Date: 07/06/04
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: GASKET

Job Number: 32745

Part Number: D35533

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



(28)

Comment: FINAL INSPECTION/W/O RELEASE

27.06/04

Job Completion



u 27.06/04

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

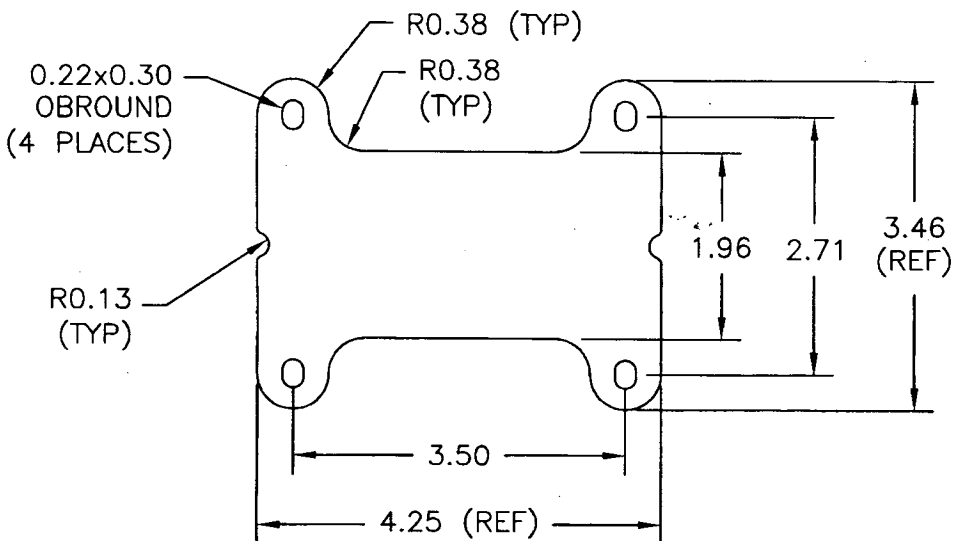
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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NOTE: Date & initial all entries

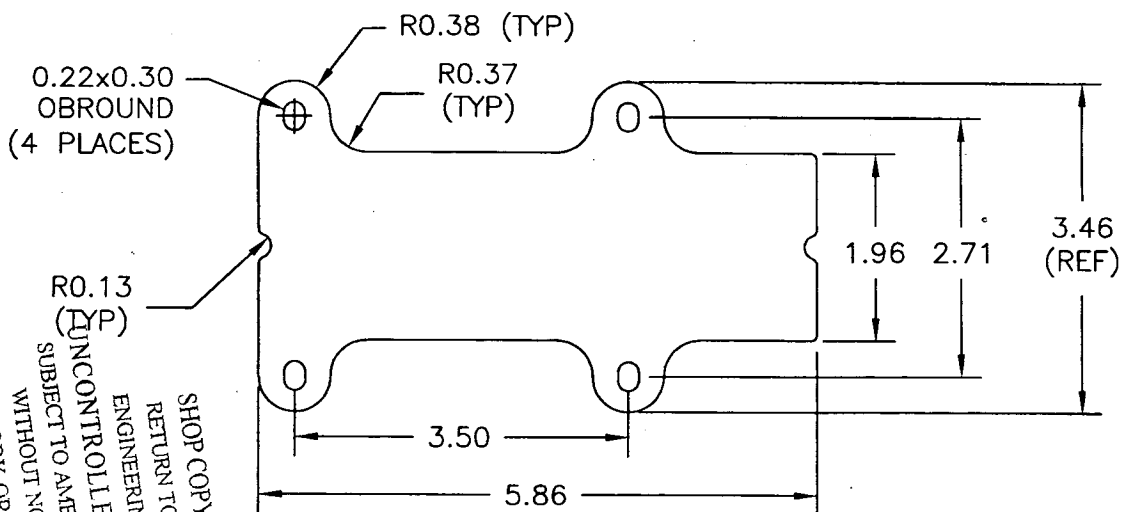


RELEASED
07.02.28

DESIGN	DH	DRAWN BY	DH	DART AEROSPACE USA, INC.
CHECKED	[Signature]	APPROVED	[Signature]	PORT HADLOCK, WA
DATE	07.01.11	TITLE	GASKET	REV. A
		DRAWING NO.	D3553	SHEET 1 OF 1
		SCALE	1:2	
A		07.01.11	NEW ISSUE	



D3553-1 GASKET



D3553-3 GASKET

D3553-1/3 GASKET

- 1) MATERIAL: BLACK NEOPRENE SHEET, 1/16 THICK, 60 DUROMETER (REF. DART SPEC M-NEO60-S.063)
- 2) FINISH: NONE
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) PART IS SYMMETRICAL ABOUT CENTERLINE

DART AEROSPACE LTD		Work Order: 32745
Description: GASKET		Part Number: D3553-3
Inspection Dwg: D3553 Rev: A		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

Inspection Sheet Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
A 3.46	+/- 0.030	3.45	✓		VEN	
B 2.71	+/- 0.030	2.70	✓		VEN	
C 1.96	+/- 0.030	1.96	✓		VEN	
D 5.86	+/- 0.030	5.855	✓		VEN	
E 3.50	+/- 0.030	3.55	✓		VEN	
F 0.22x0.30	+/- 0.030	0.23x0.30	✓		VEN	
G						
H						
I						
J						
K						
L						
M						
N						
O						
P						
Q						
R						
S						
T						
U						
V						
W						
X						
Y						

Measured by: M.M.	Audited by: SA	Prototype Approval:	N/A
Date: 020603	Date: 07.06.04	Date:	N/A

Rev	Date	Change	Revised by	Approved
		New Issue	KJ/RF	